

# Reactor System & Magnetic Drives

A company based on advanced technology and reliable customer oriented products

A company based on advanced technology and reliable customer oriented products, Hanwoul Engineering Co., Ltd. will always work hard for the customer satisfaction.

Currently, we are producing high pressure and high temperature reactor along with high or reduced pressure magnetic drive. However, we also develop various laboratory equipment needed for technology development as per the demand of our customers.

State-of-art shows that we are able to maintain customer safety and convenience on the basis of numerous know-how and technology that we possess. We are always pushing ourselves for continuous technology development to meet customer's needs.

I promise you that we will always be the platform in which our customers can have faith on. All the executives and staff members will work hand in hand, with sincerity to develop new and quality technology to always maintain the positive impression of our customers.

Thank You

President

Rah, Jong-Nam

### **Magnetic Drive**

Magnetic Drive is mainly used for high temperature, high pressure reactions. The magnetic field separates the shaft and the body. Although the shaft is only separated with the magnetic field, it possesses no risk of leakage. Due to the absence of friction, it can be used semi-permanently. It is mainly being used in the sensitive electronic components, bio, semiconductors, food products, precise chemical and pharmaceutical fields.



\* Pressure and temperature conditions other that the default specifications can be designed and produced after consultation

Magnetic Drives					
Туре	Upper & Bottom	Mounting	Flange, Clamp, Thread type		
Material	316SS, Monel400, Titanium, Hast-C276, Inconel600, etc	Magnet	Neodymium, Samarium		
Design Pressure	Pessure F.V. $\sim 400  \text{kg}_{\text{f}}/\text{cm}^2$ Bearing		Oilless Bearing, Rolling Bearing		
Design Temperature	AMB ~ 400°C	Motor	AC Motor, DC Motor, Servo Motor		
Explosion-Proof	D2G4, EG3				

#### Impeller













Anchor Dispersion

Helical

Paddle Turbine

Propeller

# **HR-Series** Reactor System

HR Series is mainly used for high temperature and high pressure reactors with magnetic bar and magnetic drive mixing system. The system has been designed with optimal conditions so that it can be easily used in research institutes and laboratories. It can be used as Hydrogenation, Hydrothermal, Supercritical and Polymerization reactors.

#### HR-8200



· Composed of Teflon-liner & cover in the reactor interior



· Teflon, Glass, Quartz liner can be installed



 Simultaneous isothermal heating of multiple reactors, Seesaw-Type stirrer (Tilting)

#### HR-8300



· Teflon-liner and coating possible in the reactor interior



· Magnetic drive stirring, reactor pressure control with BPR



· Magnetic drive stirring, Gas flow control with MFC, HPLC pump fuel injection

\* Pressure and temperature conditions other that the default specifications can be designed and produced after consultation

Туре	HR-8100/8200 Reactor	HR-8300 Reactor		
Capacity	100~2000cc			
Material	316SS, Monel400, Titanium, Hastelloy-C276, Inconel, etc.			
Deisign Pressure	10~400 kg <sub>f</sub> /cm <sup>2</sup>			
Deisign Temperature	AMB ~ 400°C			
Control System	Temperature Controller, RPM Controller & Indicator			
Heating	Electric Band Heater or Jacket Type			
Nozzles	Gas Inlet/Outlet Valve, Pressure Gauge, Pressure Safety Valve Sampling Valve, Cooling Inlet/Outlet, etc.			
Mixing Type	Magnetic Bar Magnetic Drive			

# HR-Series Reactor System

#### | HR-8100





- · Hydrothermal Reactor
- · Interior: Teflon-liner & cover
- $\cdot$  DT/DP: 200 °C / 30kg<sub>f</sub> / cm<sup>2</sup>

#### HR-8300-RC



- · Stirring with magnetic drive
- · Mounting the reflux condenser



**Convection Oven Reactor** 

- · Oven temperature control
- · Stirrer for the reactor rotation
- · 4~10 simultaneous stirring possible

#### HR-8300-M



· Stirring at high temperature, high pressure using magnetic drive without leakage

#### | HR-8300-3Port



- · Individual temperature, pressure and stirring speed controller
- · Upto 2~10 port control

#### HR-8300-G



- · Glass reactor to view the interior
- · DT/DP: 200 °C/5kg<sub>f</sub>/cm<sup>2</sup>

#### HR-8300-View Cell



· Glass window to view the interior of the reactor

#### HR-8300-6Port



- · Individual Control
- · Upto 2~10 port control

#### HR-8200&8300-2Port



· Two type stirrers which can be controlled individually

# RM-Series Reactor System

RM Series reactor systems include magnetic drives and are being used as high pressure and high temperature reactors for different processes such as Hydrogenation reactions, Hydrothermal reactions, Supercritical reactions, Polymerization reactions.

#### RM-8100



· Vessel Up & Down (Handle)



· Vessel Up & Down (Motor)



· Vessel Up & Down (High Viscosity MD)

#### RM-8200



· Cover Up & Down (Pre-mixer → reactor → neutralization)



· Cover Up & Down (Tilting)



· Cover Up & Down

\* Pressure and temperature conditions other that the default specifications can be designed and produced after consultation

Туре	RM-8100 Reactor	RM-8200 Reactor	
Capacity	1~200L		
Material	316SS, Monel400, Titanium, Hastelloy-C276, Inconel, etc.		
Deisign Pressure	10~200kg <sub>f</sub> /cm <sup>2</sup>		
Deisign Temperature	AMB~400℃		
Control system	Temperature Controller, RPM Controller & Indicator		
Heating	Electric Band Heater or Jacket Type		
Nozzles	Gas Inlet/Outlet Valve, Pressure Gauge, Pressure Safety Valve Sampling Valve, Cooling Inlet/Outlet, etc.		
Mixing Type	Magnetic Drive		
Up &Down System	Vessel Down Cover up		

# RM-Series Reactor System

#### | RM-8100



· Vessel Up & Down

#### | RM-8100



- · Vessel Up & Down · Teflon liner & Coating

#### RM-8100



· Multiple Reactors · Vessel Up & Down

#### RM-8200-J



· Vessel Up & Down (Jacket Heating & Cooling)

### RM-8100-View Cell



- · Vessel Up & Down
- · View-Cell Reactor

#### RM-8100-View Cell



· Automatic Open/Close, Up/Down

#### RM-8100-CV



- · Vessel Up & Down
- · Control Valve

#### RM-8100-M



- · Reactor, Condenser
- · Receiver Tank

#### RM-8200-Handle



- · Polymerization
- · Cover Up & Down · Jacket, Tilting (Handle)

# Supercritical Reactor System

SC Series Reactor System uses the supercritical properties (permeability, diffusivity, solubility, etc.) of fluid, mainly CO<sub>2</sub> and H<sub>2</sub>O and is used in chemical engineering for decontamination, deposition, extraction, nano-particle and is also actively being used in bio related research.







Continuous Supercritical Water System



Phase Equilibrium System

#### Solubility System



Full Automation Solubility System



Manual Type Solubility System



Manual Type Solubility System

#### **Dry System**



Supercritical Dry System



Supercritical Aerogel Dry System



Supercritical Dry System

# Supercritical Reactor System

### Supercritical Water



Continuous Supercritical Water System



Supercritical Water System



Supercritical Water Oxidation System

#### Extraction System



Supercritical Extraction System



Supercritical CO<sub>2</sub> Oil Extraction



Supercritical Extraction System

### Other System



Supercritical View Cell System



Supercritical Methanol Trans Esterification



Supercritical Enzyme System

Supercritical fluid process applications				
Extraction	Natural products, pharmaceutical extracts	Synthesis	Supercritical hydrothermal synthesis	
Drying	Aerogel production	Foaming	Polymer Foam	
Water treatment	Supercritical Water Oxidation	Cleaning Semiconductor cleaning		
RESS & SAS	Preparation of pharmaceuticals, biodegradable polymeric micro particles			

### **Latest Products**

#### Biomass Pyrolysis System



Continuous Fluidized Bed Reactor

Fluidized Bed : Continuous Fast PyrolysisCyclone : Separation of Solid Particles

· Condenser & ESP: Collection of Condensate Oil

· Catalyst Bed : Oil Upgrading

### Glass Reactor System



Glass Reactor with Magnetic Drive

· Glass Reactor: Transparent System

· Borosilicate Material : High Corrosion Resistance

· Stirrer: Magnetic Drives

· Max. Operating Pressure: 7kg<sub>f</sub>/cm<sup>2</sup> · Touch Panel Control & Data Acquisition

### Hot Oil Circulator

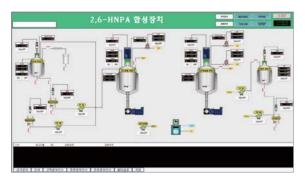


- · Closed Type: Odor-Free From Circulation Oil
- · Option: Explosion Proof

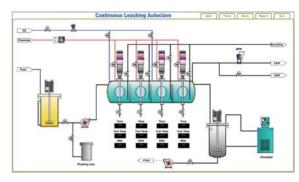
#### Specification

Model		HC7101H	HC7301H	HC7501H	HC7701H
Pump Data	Capacity (kW)	0.75	1.1	1.5	2.2
	Max. Flowrate (L/min)	30	63	67	103
	Max. Head of Pump	50	80	87	60
	Max. Working Temp. (℃)	350	350	350	350
	Max. Pressure (bar)	7	7	7	7
Heating	Power (kW)	3	12	20	26
Working Temp. Range (°C)		300	300	300	300
Power (kW)		220V(1P)	220V(3P), 380V(3P)	220V(3P), 380V(3P)	220V(3P), 380V(3P)
Connection	Hot Oil	1/2" PT	1/2" PT	3/4" PT	1" PT
	Cooling	1/2"	1/2"	3/4"	3/4"
Dimension	(wxdxh)	470 x 920 x 790	600 x 1050 x 850	750 x 1200 x 1000	800 x 1400 x 1100

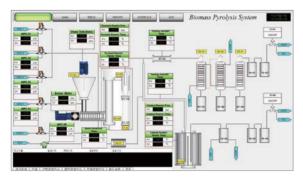
# PLC & HMI System



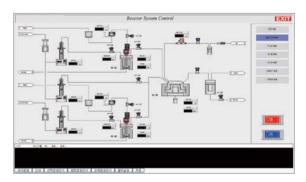
2-6-HNPA Synthesis Reactor System



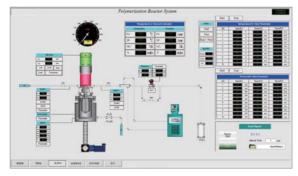
Continuous Leaching Reactor System



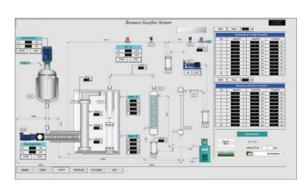
Biomass Pyrolysis System



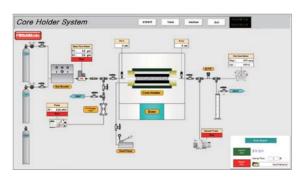
Wafer Deposition System



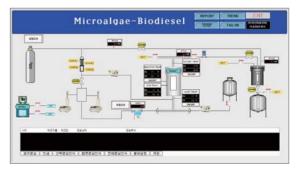
Polymerization Reactor System



Biomass Gasifier System



Core Holder System



Microalgae-Biodiesel Production System

# Lab & Bench Scale

### Gas Hydrate Reactor



Gas Hydrate Reactor



Hydrate Reactor System



500mm Core Cell System



Core Cell System with Oven



300mm Core Cell System

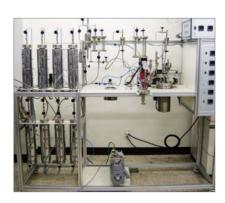


Core Cell & High Pressure

### Purification Column



Gas Purification Column



Polymerization with Purification Column



Liquid Purification Column

### Lab & Bench Scale

### View Cell System



Hand Tight View Cell



View Cell Reactor



View Cell with Magnetic Drive



View Cell with Electrode

### Polymerization Reactor



EO + PO Reactor System



Polymerization with Purification Column



Movable Polymerization System

#### Other Reactor System



Polymerization Reactor



Device for Preparation of DU Hydride



DU Hydride with Cell

# Other Reactor System



Membrane Test System



Catalyst Reactor System



Wafer Deposition System



Solvent Extraction System



Solvent Recovery System



Tilting Reactor System



CO<sub>2</sub> Recovery System



Variable Volume View Cell



EO Gas Reactor System

# Pilot Scale



Continuous Biomass System



Oil Esterification System



Hydrogenation System



Polymerization Reactor System



Continuous Biomass Reaction System



Continuous Leaching Reactor System



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